Applicant(s): Sandrine Chanut et al. Attorney Docket No.: 35207-002US1
Serial No.: 10/589,138 Client Ref. No.: CT/MJS - US 10/589 138

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AMENDMENTS TO THE CLAIMS

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of claims:

1-2. (Cancelled)

3. (Currently amended) A very high performance self-compacting concrete, having a characteristic 28-day compressive strength of at least 150 MPa, said compressive strength being measured for a concreted preserved and maintained at 20°C without cure or heat treatment, comprising:

- a cement:
- a mixture of calcined bauxite sands of various particle sizes, the finest sand having a mean particle size of less than 1 mm and the coarsest sand having a mean particle size of less than 10 mm;
- ultrafine calcium carbonate particles having a specific surface area of 10 m²/g or more, preferably of 15 m²/g or more and better still around 20 m²/g, and a form factor FF of 0.3 or more, preferably of 0.4 or more;
- a defoamer;
- a water-reducing super plasticizer;
- optionally, fibers; and
- water,

the cements, sands and ultrafine calcium carbonate particles having a particle size distribution such that there are at least three and at most five different particle size classes, the ratio of the mean diameter of one particle size class to that of the class immediately above being about 10.

4-8. (Cancelled)

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9. (Currently amended) The concrete as elaimed in according to claim 3, eharacterized in that it wherein said concrete comprises, in parts by weight:

- 100 of cement;
- 50 to 200 of mixtures of calcined bauxite sands, of various particle sizes, the finest sand having a mean particle size of less than 1 mm and the coarsest sand having a mean particle size of less than 10 mm;

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- 5 to 25 of ultrafine calcium carbonate and silica fume particles, the silica fume representing at most 15 parts by weight;
 - o to 10 of defoamer;
 - o to 10 of water-reducing super plasticizer:
- 15 to 24 of fibers; and
- 10 to 30 of water.
- (Currently amended) The concrete as <u>claimed in according to</u> claim 9, eharacterized in that it wherein said concrete comprises, in parts by weight:
 - 100 of cement;
 - 80 to 150, preferably 100 to 125, of mixtures of calcined bauxite sands, of various particle sizes, the finest sand having a mean particle size of less than 1 mm and the coarsest sand having a mean particle size of less than 10 mm;
 - 10 to 20, preferably 13 to 17, of ultrafine calcium carbonate particles;
 - 0.2 to 5, preferably 0.5 to 0.7, of defoamer;
 - 5 to 7 of water-reducing super plasticizer;
 - 17 to 20 of fibers; and
 - 10 to 20, preferably 16 to 20, of water.

11-14. (Cancelled)

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15. (Currently Amended) The concrete as claimed in according to claim 3,

wherein the ultrafine calcium carbonate particles are ultrafine additions of calcium

carbonate crystallized in the form of small cubes.

16. (Currently amended) The concrete as claimed in according to claim 3, wherein

the cement is a white cement of essentially white color.

17. (Currently amended) The concrete as claimed in according to claim 3, wherein

the mixture of calcined bauxite sands is formed by:

- a sand of mean particle size less than 1 mm, which includes 20% of fines

smaller in size than 80 microns;

a sand of particle size between 3 and 7 mm; and

- optionally, a sand of particle size between 1 and 3 mm.

it being possible for the sand of smaller particle size being optionally to be completely or

partly replaced with:

cement, mineral additions such as including ground slag, fly ash or calcined bauxite filler,

the mean diameter of which is less than 80 µm, in respect of the 20% fraction of fines smaller in size than 80 µm; and sand of particle size greater than 1 mm, in respect of the

other fraction.

18. (Currently amended) The concrete as claimed in according to claim 3, wherein

the fibers are ehosen selected from the group consisting of from metal, synthetic, organic

or and mineral fibers and mixtures thereof, preferably chosed from polyethylene. polypropylene, polyamide and polyvinyl alcohol homopolymer or copolymer fibersm

carbon-fibers Kevlar® fibers and steel fibers.

19. (Currently amended) A method of preparing the fiber concrete as claimed in

claim 3, wherein all the constituents of the concrete are mixed together until a concrete of

the desired-an effective fluidity is obtained or in that the dry granular constituents, such

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as-including the cement, the sands, the ultrafine calcium carbonate particles, the silica fume and optionally the super plasticizer and the defoamer, are firstly blended together, then in that the water and optionally the super plasticizer and the defoamer, (if these are in liquid form), and optionally the fibers are added to this blend and in that these are all mixed until a concrete having the desired an effective fluidity is obtained.

- 20. (Currently amended) A concrete dry ready-mix, making it possible to obtain wherein, after the addition of water, optionally fibers, and water-reducing superplasticizer and defoamer, if these are in liquid form, the concrete as claims in claim 3-said concrete dry-ready mix is capable of resulting in a concrete as claimed in claim 3.
- 21. (New) The concrete according to claim 3, wherein said ultraffine calcium carbonate particles have a specific surface area of 15 m²/g or more.
- 22. (New) The concrete according to claim 3, wherein said ultrafine calcium carbonate particles have a specific surface area of $20~\text{m}^2/\text{g}$ or more.
- 23. (New) The concrete according to claim 3, wherein said ultrafine calcium carbonate particles have a form factor FF of 0.4.
- 24. (New) The concrete according to claim 10, wherein said concrete comprises, in parts by weight, 100 to 125 of mixtures of calcined bauxite sands, of various particle sizes, the finest sand having a mean particle size of less than 1 mm and the coarsest sand having a mean particle size of less than 10 mm.
- 25. (New) The concrete according to claim 10, wherein said concrete comprises, in parts by weight, 13 to 17 of ultrafine calcium carbonate particles.

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26. (New) The concrete according to claim 10, wherein said concrete comprises, in parts by weight, 0.5 to 0.7 of defoamer.

- 27. (New) The concrete according to claim 10, wherein said concrete comprises, in parts by weight, 16 to 20 of water.
- 28. (New) The concrete according to claim 18, wherein the fibers are selected from the group consisting of polyethylene, polypropylene, polyamide and polyvinyl alcohol homopolymer or copolymer fibers, carbon fibers, PPTA (poly-paraphenylene terephthalamide) fibers and steel fibers.